



General catalogue
Shopping Malls

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ROOF TOP

AIR TO AIR

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ICONS LEGENDA



scroll compressor



air cooled unit



water cooled unit



only cooling and heat pump units



R407C ecological refrigerant

ROOF-TOP - R407C

PACKAGED AIR TO AIR ROOF-TOP UNITS
WITH SCROLL COMPRESSORS



RTR 1292 3S.K



RTR...K – RTP...K Series

Two refrigerant circuits - Cooling capacities from 64 to 406 kW

The units of RT series have been conceived to be extremely flexible and to offer a wide range of custom-made options.

They are direct expansion and packaged air to air units, suitable for outdoor installation, realized with two independent cooling circuits, designed for air conditioning of quite large areas, pre-arranged to be connected to the air distribution ducts.

They represent, therefore, both from the performance and the economical points of view, the ideal solution for the summer cooling and the winter heating of supermarkets, shopping malls, exhibition halls, restaurants, hospital, facilities of food production and conservation and laboratories.

The available versions are the following:

RTR...K only cooling

RTP...K heat pump

Depending on the different air treatment requests, the units can be realized in the following four configurations, better indicated in the following pages:

2S ... Mixing of re-circulating and external air (2 dampers)

This configuration allows the mixing between the treated and the external air. There is an adjustable damper on the external air inlet for a correct mixing; the damper is pre-arranged for motorization. Usually this damper is ducted; on the contrary, it is possible, on demand, to supply a weatherproof protection. On the ambient air inlet there is a damper, also pre-arranged for motorization. The treated air flow is assured by the roof-top discharge fans, while the eventual exhaust from the ambient, so to avoid overpressure problems, must be provided externally to our unit.

3S ... Mixing of re-circulating and fresh air and exhaust of the exceeding internal air through a suitable fan (3 dampers)

The version 3S is similar to the previous one, with an additional section and centrifugal fan, assuring the correct circulation of the inlet air. There is therefore no need to take out air from the ambient. The unit is provided with two dampers for the exhaust of the foul air and for the inlet of the fresh air, plus a third internal damper for the re-circulating air. The three dampers are co-ordinately hand controlled by motors, so to make possible, the operation with all re-circulating air, with a mixing of re-circulating air and external air or with all external air and total exhaust of the ambient air. The control of the dampers can be managed by an external signal 0-10V, or on demand, according to the thermo-hygrometric conditions (free-cooling operation) or to the quality of the internal air.

TR ... All re-circulating air (no mixing between re-circulating and external air)

This is the basic version on which the 2S and 3S versions are based on. The unit is pre-arranged for the air inlet directly from ambient.

TES... Possible mixing with heat recovery and free-cooling (not available for all units)

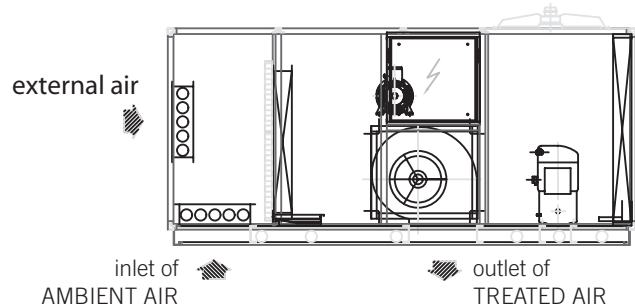
This configuration is made of two sections with centrifugal fans and a 4-way mixing box. Depending on the position of the mixing box's dampers, the external fan section extracts the treated air, which before being exhausted, directly runs into the evapo-condensing coil and transfers part of its enthalpy content, with a remarkable increase in term of efficiency and energy saving.

Operating limits (standard unit):

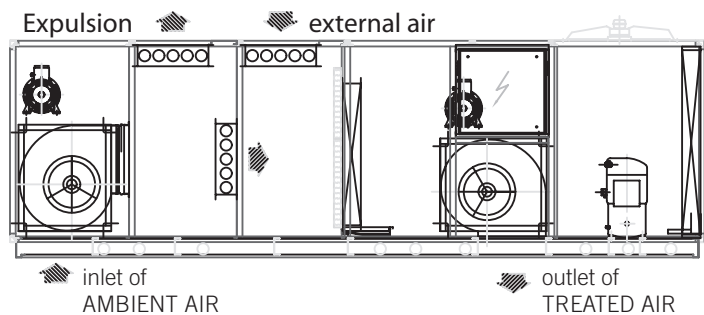
RTR – air from 20 to 42°C

RTP – SUMMER: air from 20 to 42°C; WINTER: air from 15 to -10°C

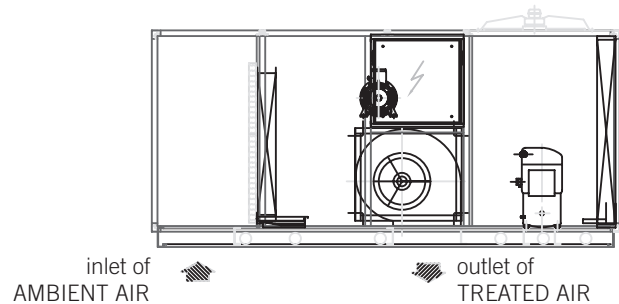
Version "2S"
 Operation with possibility of mixing both recirculating and external air through regulation dampers.



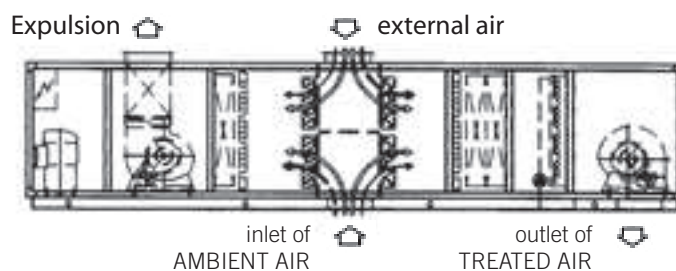
Version "3S"
 Operation with possibility of mixing and expulsion of recirculating air. Inlet fan section and regulation dampers.



Version "TR"
 Operation with all re-circulating air



Version TES
 Operation with heat recovery and possible free-cooling.
 2 fans sections, 4-way mixing box.
 Automatic control.
 Available up to size 1282.



treatment with complete recirculating air

treatment with heat recovery and external air

treatment with heat recovery when mixing

ROOF-TOP - R407C

PACKAGED AIR TO AIR ROOF-TOP UNITS

WITH SCROLL COMPRESSORS

Main components:

Structure made of a base-frame in carbon steel profiles, protected against corrosion by an epoxy powder primer, kiln-polymerized, painted with polyester powder.

The structural frame is made in aluminium profiles and complete with aluminium panels; the internal sheet plates, between the different sections, are made of galvanized steel plate. The external panels of the sections, crossed by the treated air, are of sandwich type with the internal surface in galvanized steel plate, insulated by a high-density foam polyurethane sheet. The parts of the base-frame and the internal steel plates licked by the treated air are thermally insulated with close-cell insulating material.

The external panels can be easily dismantled, so to allow the access to all the in-built components. The customer can access to the main components of the cooling circuits, to the air filters and to the electrical board through hinged doors and ¼ turn closures, so to make the maintenance operations easier.

High-efficiency scroll **compressor** (COP 3.37 under ARI conditions), with low sound level, internal heat protection, installed on rubber vibration dampers, supplied with crankcase heater when necessary.

Being 2 circuit units, in case of problem on one of the circuit, the 50% operation of the unit is anyway granted.

Air treatment coils made in copper pipes suitable for refrigerating liquids and high efficiency aluminium fins. There is a stainless steel drip pan for condensing coil.

External exchange coils made in copper pipes special for refrigerating liquids and high efficiency aluminium fins.

Filtering section made of washable pleated filters in polyester with G4 metal frame (in conformity with EN779:2002 standard); the filtering cells are easily removable, through a hinged opening door, for the periodical cleaning and replacement operation.

Air discharge fan section with double-suction forward centrifugal fans, statically and dynamically balanced, installed on rubber-type vibration dampers. The fans are driven, through belt and pulley transmissions, by 4-pole tri-phase electrical motors on slides; the motor pulley is of variable diameter type. It is also provided with a device switching off the unit in case of accidental stop of the fan.

Fans for condensing coils of axial type with high aerodynamic efficiency blades directly joined to electrical motors suitable for fans speed regulation. The motor are provided with in-built thermal protection. External protection grid to prevent accidents.

The units are realized with **two cooling circuits** to increase their reliability and to adjust the cooling capacity to the real requirements, keeping a high energy efficiency. Each circuit is made by a thermostatic expansion valve with external equalizer, liquid sight glass, safety valve, high and low pressure switches, high and low pressure gauges; in case of heat pump version, besides the above components, there are also a liquid receiver with shut-off valve, an additional thermostatic valve for winter operation, the 4-way valve for the cycle inversion and check valves on the liquid line.

Electrical board compliant to CE standard, complete with lock-door main switch, fuses for compressors, remote control switches, protection switches for the centrifugal fans motor, low tension auxiliary circuit and terminal board.

All units are provided with electronic **microprocessor** so to automatically manage all the functions of control, status alarm and diagnostics.

The units are supplied complete with R407C refrigerant charge and non-freezing oil. Before delivery, all units are factory tested.

The units are made in conformity with the European standards in force (73/23/CE – Low tension Directive, 89/336/CE – Electromagnetic compatibility Directive, 97/23/CE – PED Directive and 8/37/CE – Machine Directive).

Accessories

1M-2M Centrifugal fans with higher available pressure: in case of ducts with high pressure drops, it is necessary to increase the available pressure to the inlet and outlet centrifugal fans, increasing the power of the electrical motor and consequently adjusting the transmission.

AF Clogged filters alarm: differential pressure switch detecting an excessive pressure drop on the air filters due to their dirtiness; the control system of the unit displays the problem, without anyway switching off the unit.

AFL Smoke alarm: in case of smoke, detected by an optical sensor, the unit is switched off and the eventual motorized dampers will be suitably positioned.

BC Hot water heating coil: coil with copper pipes, aluminium fins and copper manifolds, used for the winter heating. The coil is fed by external hot water through a suitable 3-way mixing valve, controlled by the microprocessor.

BC1 Water post-heating coil: coil with copper pipes, aluminium fins and copper manifolds, placed afterwards the evaporating coil; this coil is used to keep the air temperature within the requested value, when the evaporator is used to lower the value of the ambient relative humidity. The coil is fed by external hot water through a suitable 3-way mixing valve, controlled by the microprocessor.

BG Hot gas post-heating coil: coil with copper pipes, aluminium fins and copper manifolds; this coil is used to re-adjust the air temperature to the requested value, when the evaporator is used to lower the value of the ambient relative humidity. The coil is supplied by the hot gas coming out from the compressor, through a solenoid valve controlled by the microprocessor, therefore there is no need for external heating sources.

BT Condensing pressure control: device for the regulation of the condensing pressure, through the control of the fans speed rotation. In case of cooling operation, this equipment for continuous voltage control reduces the external fans speed rotation when the condensing pressure decreases, so to allow suitable working conditions, also at low external air temperatures.

F Free cooling operation: on the base of the comparison between the internal and the external temperature, the microprocessor controls the motorized dampers, so to use, in the best way, the energy in the external air to satisfy the heating loads. In this way, the working time of the compressors and of the external fans is remarkably reduced and, as a consequence, also the electrical consumption. On demand, it is possible an enthalpy control of free-cooling, so to use the external air for controlling the internal relative humidity, when possible. In case the unit is also equipped with heat recovery, the standard version will be provided with 3 dampers. On demand, it is possible to supply a 5 damper version (to be selected on purpose).

F5 F5 Pleated filters: glass fibre washable pleated filters with F5 metal frame (in conformity with EN779:2002). The filters are placed at the inlet of the air treatment coil, instead of the standard G4 filters. On request, so not to have high pressure drops, it is possible to have G4 or F5 filtering cells with a thickness of 98 mm, instead of 48 mm as per standard units.

FT High-efficiency bag filters: Rigid bag filters with filtering efficiency F7 (in conformity with EN779:2002), complete with G4 pre-filters (in conformity with EN779:2002). The filters are placed at the inlet of the air treatment coil, so to assure a high filtering efficiency, without too high pressure drops. The length of the unit will increase of 500 mm.

GP Condensing coil protection grid: metal protection grid against accidental impacts.

H Humidifier: steam production equipment of immersed electrode type, installed inside the unit and controlled by the microprocessor on a ON/OFF basis, so to keep, when necessary, the value of the treated air relative humidity within the pre-set limits. The steam produced by this equipment is distributed in the air through a suitable diffuser.

IH RS 485 serial interface: electronic card allowing the connection of the unit to a supervision system, so to completely control it from a remote working station. On demand, it is possible to connect the unit to supervision systems with different communication protocols.

- MP** **Oversized microprocessor:** compared to the standard microprocessor, it allows a multi-language display reading, a more detailed description of parameters, the possibility to manage up to 8 units, to manage non standard communication protocols, a better access to the program, to manage free-cooling units (already included in the units with option F).
- MS** **Motorized dampers:** motor controlled by an external 0-10V signal, if not differently specified, when the standard version foresees manual dampers (already included in the units with option F).
- MTB** **Heating section with gas fired burner:** additional in-built section, where one or more heating module of forced draft type are installed, each made of a gas fired burner and an air/smokes steel exchanger. This module will heat the air to be introduced in the ambient, allowing the air to lick the external surface of the firebox and the pipes of the exchanger. For the heat pump version this module can be used as an additional heating section or, for an only cooling unit, as an alternative to the heat pump itself. This section is realized in conformity with the regulations in force.
- MTC** **Heating section with boiler:** additional in-built section, where one or more boilers of watertight condensing type are installed, producing hot water necessary to supply, through a close circuit, a heating coil. The water circuit is complete with circulator, non return and check valves. This section is realized in conformity with the regulations in force.
- PA** **Rubber-type vibration dampers:** bell-shaped vibration dampers supports for insulating the unit (supplied in kit), made of base and bell in galvanized steel and natural rubber mixture.
- PM** **Spring-type vibration dampers:** spring-type vibration dampers support, for insulating the unit (supplied in kit), mainly indicated for installation in difficult and aggressive environments. Made of two steel plates containing a suitable quantity of harmonic steel springs.
- PQ** **Remote microprocessor:** remote terminal, allowing to display the temperature and humidity values detected by probes, the alarm digital inputs, the outputs and the remote ON/OFF of the unit, to change and program of the parameters, the sound signal and the display of the present alarms.
- RC** **Cross-flow heat recovery:** cross-flow static heat exchanger with aluminium plates, installed in a suitable section of the unit, so to partially allow the transfer to the fresh air of the heating load present in the exhaust air, increasing the energy efficiency of the unit. The exchanger has no moving components and therefore there is no energy consumption: the two air flows involved are hermetically divided and therefore there is no possibility of mixing. The condensing water is collected in drain pans in stainless steel and externally discharged. A by-pass damper is positioned side by side to the heat recovery. On demand, the heat recovery section can be realized in the 5 dampers version (please get in touch with our Sales Dept.)
- RE** **Electrical post-heating coil:** electrical heaters of candle type with carbon steel fins, placed after the evaporating coil; the electrical heaters are used to re-adjust the air temperature to the requested value, when the evaporator is used to lower the relative humidity in the ambient. The coil is supplied by the electrical board of the units and it is controlled by the microprocessor on a several step basis.
- VS** **Solenoid valve:** electro-valve for the liquid refrigerant at the compressor's stop.

ROOF-TOP - R407C

PACKAGED AIR TO AIR ROOF-TOP UNITS

WITH SCROLL COMPRESSORS

RTR - RTP...K Technical data with refrigerant R407C

MODEL	RTR / RTP	572 K	692 K	842 K	812 K	992 K	1102 K	1302 K	1292 K	1472 K	1662 K	1992 K	2322 K	2492 K	2802 K	3102 K	3662 K
CENTRIFUGAL EXHAUST FANS																	
Quantity	n	1															
Standard air flow	mc/h	11.000	13.200	15.400	17.600	19.800	20.900	22.000	27.500	30.800	33.000	38.500	41.000	44.000	49.500	55.000	66.000
Standard available pressure	Pa	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100
Rotation speed	rpm	429	466	508	438	470	486	503	443	479	504	313	325	339	366	288	324
Input power	kW	1,5	2,2	3	2,2	3	3	4	5,5	7,5	7,5	5,5	5,5	7,5	11	11	15
Absorbed current	A	4	5	7	5	7	7	9	12	15	15	12	12	15	22	22	29
Motor Weight	kg	14,4	19,2	22,4	19,2	22,4	22,4	30,4	41,9	51	51	41,9	41,9	51	88,5	88,5	107
Available pressure - opt. 1M	Pa	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200
Rotation speed	rpm	551	572	602	533	555	569	581	544	564	378	398	388	421	342	371	371
Input power	kW	1,5	2,2	3	3	4	4	5,5	7,5	11	7,5	11	7,5	11	11	15	15
Absorbed current	A	4	5	7	7	9	9	12	15	22	15	22	15	22	22	29	29
Motor Weight	kg	14,4	19,2	22,4	22,4	30,4	30,4	41,9	51	88,5	51	88,5	51	88,5	88,5	107	107
Available pressure - opt. 2M	Pa	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300
Rotation speed	rpm	662	672	692	625	638	650	657	580	606	622	439	447	453	473	393	416
Input power	kW	2,2	3	4	4	5,5	5,5	5,5	7,5	11	11	11	11	11	15	15	18,5
Absorbed current	A	5	7	9	9	12	12	12	15	22	22	22	22	22	29	29	40
Motor Weight	kg	19,2	22,4	30,4	30,4	41,9	41,9	41,9	51	88,5	88,5	88,5	88,5	88,5	107	107	121
Sound pressure level STD / 1M / 2M (1)	dB(A)	74	75	77	76	77	77	78	77	78	79	79	79	80	82	83	85
ELECTRICAL DATA																	
Standard available pressure																	
Max absorbed current	A	54	61	75	79	93	109	117	125	146	156	179	197	225	263	296	362
Total inrush current	A	157	166	215	219	259	212	301	230	264	296	345	381	409	483	516	609
Available pressure 1M																	
Max absorbed current	A	54	61	78	80	95	115	119	125	139	163	183	207	232	274	296	362
Total inrush current	A	157	166	218	220	261	218	303	230	257	303	349	391	416	494	516	609
Available pressure 2M																	
Max absorbed current	A	57	65	80	85	101	117	126	136	153	169	196	214	232	280	304	384
Inrush current	A	160	170	220	225	267	220	310	241	271	309	362	398	416	500	524	632
Power supply		400 V / 3ph / 50 Hz +T +N															
Dimensions																	
Length	mm	4.900	4.900	4.900	6.300	6.300	6.300	6.300	7.540	7.540	7.540	9.110	9.110	9.110	10.260	10.260	10.260
Width	mm	2.100	2.100	2.100	2.100	2.100	2.100	2.100	2.300	2.300	2.300	2.300	2.300	2.300	2.300	2.300	2.300
Height	mm	1.675	1.675	1.675	1.750	1.750	1.750	1.750	2.100	2.100	2.100	2.500	2.500	2.500	2.500	2.500	2.500
Weight RTR	kg	1.247	1.302	1.358	1.639	1.734	1.916	1.973	2.483	2.608	2.659	3.351	3.439	3.527	3.943	4.065	4.286
Weight RTP	kg	1.287	1.344	1.403	1.690	1.790	1.985	2.039	2.571	2.703	2.755	3.479	3.619	3.663	4.091	4.219	4.451

(1) Average value estimated at 1 m from the unit in free field, according to UNI EN 3746, with ducted outlet and exhaust fans

ROOF-TOP - R407C

PACKAGED AIR TO AIR ROOF-TOP UNITS

WITH SCROLL COMPRESSORS

RTR - RTP...K - TES Version - Technical data with refrigerant R407C

MODEL		321 K	381 K	461 K	561 K	642 K	762 K	922 K	1122 K	1282 K
RTR:										
Nominal absorbed current	A	14,0	16,1	19,1	24,6	28,0	32,2	38,1	49,1	56,0
Cooling capacity										
Total cooling capacity	kW	30,1	34,7	43,1	51,7	59,8	69,6	86,1	103,0	119,9
Sensible cooling capacity	kW	24,7	30,7	32,6	41,1	47,9	56,0	64,5	79,7	95,4
Nominal absorbed power	kW	7,7	9,0	11,1	14,4	15,5	17,9	22,3	28,8	31,2
RTP:										
Cooling capacity										
Total cooling capacity	kW	29,1	33,7	41,7	50,0	58,1	64,4	83,6	100,3	116,4
Sensible cooling capacity	kW	24,0	30,1	31,7	40,0	46,7	52,1	62,6	77,4	92,6
Heating capacity	kW	37,1	42,9	53,3	65,9	74,3	86,0	106,6	129,9	148,6
Nominal absorbed power	kW	7,7	9,0	11,1	14,4	15,5	17,8	22,3	28,8	31,2
Scroll Compressors										
Quantity	n	1	1	1	1	2	2	2	2	4
Circuits	n	1	1	1	1	2	2	2	2	2
Max absorbed current	A	20	22	27	32	40	44	54	64	80
Inrush current	A	123	127	167	198	143	149	194	230	183
Total absorbed power	kW	8,2	9,5	11,7	15,1	16,4	18,9	23,6	30,3	32,9
Centrifugal fans on treated air discharge										
Quantity	n	1	1	1	1	1	1	1	1	1
Standard air flow	l/s	1.667	2.222	2.500	2.778	3.333	4.444	5.000	5.556	6.667
Standard air flow	m³/h	6.000	8.000	9.000	10.000	12.000	16.000	18.000	20.000	24.000
Available head	Pa	100	100	100	100	150	150	150	150	200
Motors power	kW	1,5	3	3	3	3	5,5	5,5	7,5	7,5
Standard absorbed current	A	3,7	7	7	7	7	13	13	16	16
Condensing sect. axial fans										
Quantity	n	2	2	2	2	2	2	4	4	4
Motors power	kW	0,74	0,74	1,04	1,04	1,96	1,96	2,08	2,08	3,9
Total air flow	l/s	3.889	3.889	5.556	5.556	7.778	7.778	11.111	11.111	15.556
Total air flow	m³/h	14.000	14.000	20.000	20.000	28.000	28.000	40.000	40.000	56.000
Humidifier										
Steam Production	kg/h	8	8	8	8	8	8	8	8	15
Max absorbed power	kW	6	6	6	6	6	6	6	6	11,25
Max absorbed current	A	8,7	8,7	8,7	8,7	8,7	8,7	8,7	8,7	16,3
Electrical Heater										
Power	kW	15	15	15	15	15	15	15	15	15
Steps	n	2	2	2	2	2	2	2	2	2
Absorbed current	A	21,6	21,6	21,6	21,6	21,6	21,6	21,6	21,6	21,6
RTR - Hot water coil 4)										
Power	kW	34,4	40,6	43,4	58,5	65	76,5	91	104,8	129,6
Water flow	l/s	0,55	0,67	0,72	0,94	1,06	1,25	1,50	1,72	2,11
Water flow	m³/h	2,0	2,4	2,6	3,4	3,8	4,5	5,4	6,2	7,6
Water pressure drop (coil + valve)	kPa	25	27	30	28	35	47	59	53	69
RTP - Hot water coil 4)										
Power	kW	36,5	39,8	43,4	54,5	65,6	67,6	84,3	102,3	121,5
Water flow	l/s	0,58	0,64	0,72	0,89	1,08	1,11	1,39	1,67	2,00
Water flow	m³/h	2,1	2,3	2,6	3,2	3,9	4,0	5,0	6,0	7,2
Water pressure drop (coil + valve)	kPa	26	26	30	45	63	68	55	80	63
Sound pressure level 5)	dB(A)	66	66	68	68	69	69	71	71	72
Dimensions										
Length	mm	4.630	4.630	5.000	5.000	5.420	5.420	5.950	5.950	6.100
Width	mm	1.600	1.600	1.700	1.700	2.100	2.100	2.250	2.250	2.300
Height	mm	1.450	1.450	1.570	1.570	1.580	1.580	1.810	1.810	2.100
Weight	kg	590	615	1.025	1.050	1.235	1.285	1.755	1.810	2.460
Power supply		400V / 50 Hz / 3Ph + N + T								

-- = not available

Nominal conditions referred to:

Summer operation: external air 35°C; room treated air 24°C - Relative Humidity 50%

Winter operation: external air 10°C; room treated air 20°C

4) Air 20 °C - Water 80/65 °C

5) Measured at 2 m in open field (ISO 3746) with air suction and air discharge in ducts

Correction factors for cooling capacity

Size - Ta / Hr (1)	External air temperature °C / R.H. %								
	35			40			43		
	Qt	Qs	Qe	Qt	Qs	Qe	Qt	Qs	Qe
572	50	50	16,3	43,6	43,6	19,2	42,3	42,3	19,8
	53,6	45,6	16,3	47,2	40,2	19,2	45,9	39	19,8
	56,5	42,4	16,3	50,2	37,6	19,2	48,8	36,6	19,8
	57,4	41,3	16,3	51,1	36,8	19,2	49,7	35,8	19,8
	58,5	39,8	16,3	52,2	35,5	19,2	50,8	34,6	19,8
	60,5	37,5	16,3	54,2	33,6	19,2	52,8	32,7	19,8
	60,3	60,3	19,2	53,3	53,3	21,1	51,2	51,2	21,6
	64,3	54,6	18,9	57,3	48,7	20,8	55,1	46,8	21,4
	67,5	50,6	18,7	60,5	45,4	20,6	58,4	43,8	21,1
	68,9	49,6	18,6	61,9	44,5	20,5	59,7	43	21,1
692	69,9	47,5	18,5	62,9	42,8	20,4	60,7	41,3	21
	72,1	44,7	18,4	65,1	40,4	20,2	62,9	39	20,8
	77,5	77,5	24,4	65,7	65,7	27,5	58,7	58,7	29,3
	80,6	68,5	24,4	68,9	58,5	27,5	61,9	52,6	29,3
	82,9	62,1	24,4	71,1	53,3	27,5	64,1	48,1	29,3
	83,6	60,2	24,4	71,8	51,7	27,5	64,9	46,7	29,3
	84,5	57,4	24,4	72,7	49,4	27,5	65,7	44,7	29,3
	86	53,3	24,4	74,3	46,1	27,5	67,3	41,7	29,3
	73,6	73,6	22,6	63	63	25,7	56,6	56,6	27,5
	77,2	67,9	22,6	66,6	58,6	25,7	60,2	53	27,5
812	80,1	61,7	22,6	69,5	53,5	25,7	63,1	48,6	27,5
	81,4	59,4	22,6	70,7	51,6	25,7	64,4	47	27,5
	82,5	57	22,6	71,9	49,6	25,7	65,6	45,2	27,5
	84,6	52,5	22,6	74	45,9	25,7	67,7	41,9	27,5
	87,9	87,9	29,2	82,1	82,1	33,3	---	---	---
	92,8	81,7	29,2	87,1	76,6	33,3	---	---	---
	97,5	75,1	29,2	91,8	70,7	33,3	---	---	---
	99,4	72,6	29,2	93,7	68,4	33,3	---	---	---
	101	69,6	29,2	95,1	65,6	33,3	---	---	---
	104	64,4	29,2	98,1	60,8	33,3	---	---	---
1102	93,7	93,7	35	83,1	83,1	38,1	76,3	76,3	40,5
	101	88,9	35	90,3	79,5	38,1	83,5	73,4	40,5
	108	83,2	35	97,2	74,9	38,1	90,4	69,6	40,5
	111	80,9	35	100	73	38,1	93,1	68	40,5
	113	77,9	35	102	70,4	38,1	95,2	65,7	40,5
	117	72,7	35	106,3	65,9	38,1	99,5	61,7	40,5
	117	117	38	105,6	105,6	42,1	98,9	98,9	44,5
	123	108,5	38	112,1	98,6	42,1	105,4	92,8	44,5
	128	98,6	38	116,8	90	42,1	110,2	84,8	44,5
	130	94,9	38	118,9	86,8	42,1	112,2	81,9	44,5
1302	132	91,1	38	120,8	83,4	42,1	114,1	78,8	44,5
	135	84	38	124,3	77,1	42,1	117,6	72,9	44,5
	109	109,1	39,4	98,5	98,5	43,2	91,7	91,7	45,7
	119	102	39,4	108,1	93	43,2	101,3	87,1	45,7
	126	96,8	39,4	115,2	88,7	43,2	108,4	83,4	45,7
	129	94,3	39,4	118,6	86,6	43,2	111,8	81,6	45,7
	132	91,3	39,4	121,7	84	43,2	114,9	79,3	45,7
	138	85,5	39,4	127,3	78,9	43,2	120,5	74,7	45,7
	119	119	44,6	108,1	108,1	49,1	---	---	---
	129	111,1	44,6	118,5	101,9	49,1	---	---	---
1472	137	105,3	44,6	126	97	49,1	---	---	---
	140	102,5	44,6	129,7	94,7	49,1	---	---	---
	144	99,3	44,6	133,1	91,9	49,1	---	---	---
	150	93	44,6	139,2	86,3	49,1	---	---	---
	155	155	48,8	141	141	52,7	133	133	55,2
	161	138	48,8	147	126	52,7	138	119	55,2
	164	126	48,8	150	116	52,7	142	109,2	55,2
	166	121	48,8	152	111,1	52,7	144	104,8	55,2
	168	116	48,8	154	106,2	52,7	145	100,3	55,2
	171	106	48,8	157	97,4	52,7	149	92,1	55,2
1662	177	177	61	166	166	66	---	---	---
	188	161	61	176	152	66	---	---	---
	196	151	61	185	142	66	---	---	---
	199	145	61	188	137	66	---	---	---
	202	140	61	191	132	66	---	---	---
	208	129	61	197	122	66	---	---	---
	185	185	71,1	176	176	75,8	---	---	---
	193	166	71,1	184	158	75,8	---	---	---
	200	154	71,1	190	147	75,8	---	---	---
	202	148	71,1	193	141	75,8	---	---	---
1992	204	141	71,1	195	135	75,8	---	---	---
	209	129	71,1	199	124	75,8	---	---	---
	235	235	80,8	226	226	84,4	---	---	---
	242	208	80,8	232	200	84,4	---	---	---
	247	190	80,8	237	183	84,4	---	---	---
	249	182	80,8	239	175	84,4	---	---	---
	251	173	80,8	241	166	84,4	---	---	---
	254	158	80,8	245	152	84,4	---	---	---
	268	268	86	257	257	90,5	---	---	---
	277	238	86	266	229	90,5	---	---	---
2322	284	219	86	273	210	90,5	---	---	---
	286	209	86	275	201	90,5	---	---	---
	288	199	86	277	191	90,5	---	---	---
	291	181	86	280	174	90,5	---	---	---
	284	284	93,2	273	273	98	---	---	---
	294	268	93,2	283	258	98	---	---	---
	306	235	93,2	295	227	98	---	---	---
	310	226	93,2	299	218	98	---	---	---
	314	217	93,2	303	209	98	---	---	---
	320	198	93,2	309	192	98	---	---	---
2492	338	338	117	---	---	---	---	---	---
	349	317	117	---	---	---	---	---	---
	361	278	117	---	---	---	---	---	---
	366	267	117	---	---	---	---	---	---
	370	255	117	---	---	---	---	---	---
	377	234	117	---	---	---	---	---	---

1) Inlet air temperature to the internal coil – Temperature (°C) / Relative Humidity (%)
 Qt = Total cooling capacity (kW)
 Qs = Sensible Cooling capacity (kW)
 Qe = Input power of compressors (kW)

ROOF-TOP - R407C

SOUND LEVELS FOR INLET AND OUTLET AIR FANS

Sound level for centrifugal fans – standard airflow – standard available pressure

Octave band (Hz) / Sound power level (dB(A))

			63	125	250	500	1000	2000	4000	8000
Size - Outlet air fan – Sound power level dB(A) (1)	572	82	82,9	79,8	78,8	77,7	75,5	75,6	71,5	63,6
	692	86	85,4	83	82,2	81,8	79,2	79,3	76,4	69,1
	842	89	87,8	86	85,2	85,5	82,5	82,5	80,7	74,2
	812	81	88,6	85,9	80,6	77,4	74	73	68,3	63,3
	992	83	91,4	88,6	82,6	80,5	76,5	75,5	71,2	66,4
	1102	85	92,6	89,6	83,4	81,9	77,6	76,6	72,6	67,8
	1302	86	94,6	91	84,4	83,6	78,8	77,7	74	69,3
	1292	86	94	92	84,7	84,4	77,9	76,4	72	67
	1472	88	95,5	94,4	85,9	87,7	80,4	78,8	74,7	70,1
	1662	90	98	96,6	87,3	89,6	82,2	80,3	76,6	72,1
	1992	84	96,9	87,4	87,3	80,8	76,9	74,5	68,8	63,9
	2322	85	98,7	89,7	88,4	83,5	78,2	76,2	70,5	65,3
	2492	88	100,7	92	89,5	85,9	79,7	78	72,4	67
	2802	91	103,8	95,6	91,4	88,9	82,1	80,7	75,5	69,9
	3102	92	103,9	96,1	94,3	89,8	83,9	81,8	76,2	70,9
	3662	96	107,4	101,2	97,1	94,8	87,1	85,6	80,4	74,8
Size - Inlet air fan – Sound power level dB(A) (2)	572	80	74,1	73,4	76	75,2	74,4	74,3	70,3	63,3
	692	84,3	78	77,3	79	79	78,4	78,7	75,6	69,2
	842	87,7	81,8	80,7	81,3	82,1	81,5	82,2	79,6	74,1
	812	78,9	79	76,5	78	74,7	73,5	72,4	67,7	63,1
	992	81,7	81,6	79	80,2	77,4	75,8	75,6	70,8	66,5
	1102	82,9	82,5	80,4	81,1	78,6	76,9	77	72,2	68
	1302	84,1	83,3	81,9	82	79,8	78	78,2	73,5	69,3
	1292	84,2	87,2	84,9	84	81,3	77,9	76,8	72,3	67,3
	1472	87	88,9	88,8	85,3	84,7	80,5	79,7	75,3	70,6
	1662	88,7	90,1	91	86,1	86,8	82,1	81,4	77,2	72,6
	1992	82,1	89,6	82,7	84,4	77,3	76,9	74	67,6	63
	2322	83,6	91,2	83,8	85,2	78,9	78,5	75,8	69,5	64,9
	2492	85,3	92,9	85,1	86,1	80,7	80,3	77,8	71,7	67
	2802	88	95,7	87	88	83,5	83	80,8	75,5	70,3
	3102	87,9	93,5	89	88,7	83,7	83	80	73,6	68,9
	3662	92,1	99,2	92,3	91,8	87,6	87,3	84,8	78,6	74

The values indicated for sound power are taken from suppliers' literature

(1) Air outlet

(2) Air inlet

Sound level for centrifugal fans – standard airflow – 1M

Octave band (Hz) / Sound power level (dB(A))

		63	125	250	500	1000	2000	4000	8000
Size - Outlet air fan – Sound power level dB(A) (1)	572	82,5	85	82,8	80,6	78,4	76,2	73,1	65,7
	692	85,8	86,7	85,2	83,5	81,9	79,2	77,1	70,2
	842	89,1	88	87,8	86	85,1	82,8	80,7	74,5
	812	82,6	92,7	88,8	82,3	80,1	75,5	74	69,8
	992	84,7	95,1	90,8	83,8	82,5	77,5	76	72,2
	1102	85,7	96,1	91,6	84,5	83,5	78,4	76,9	73,2
	1302	86,9	97,3	93	86	84,7	79,8	77,9	74,6
	1292	86,5	98,7	93,2	84,9	85,4	78,4	76,4	72,3
	1472	88,9	99,2	95,6	86,7	88	80,8	78,8	74,9
	1662	90,5	100,8	97,7	88,5	89,5	82,5	80,3	76,8
	1992	85,8	97,8	90,3	88	84	77,7	75,8	70,1
	2322	88,1	99,5	94,2	89,3	86,8	79,5	77,8	72,6
	2492	88,7	100,3	93,9	90	87,5	80	78,5	73,2
	2802	91,1	102,6	96,9	91,8	90,2	82,1	80,8	75,9
	3102	93,1	104,6	98,9	94,7	91,4	84,7	82,9	77,4
	3662	96,8	107,8	103,1	97,4	95,7	87,8	86,3	81,4
Size - Inlet air fan – Sound power level dB(A) (2)	572	80	78,1	76,2	75,5	75,9	74	74,2	70,3
	692	84,1	79,9	78,4	78,4	80	77,7	78,4	75,3
	842	87,3	81,5	80,3	80,7	83,2	80,6	81,4	79,1
	812	79,2	80	79,7	78,6	75,8	73,1	72,4	67,7
	992	81,7	80,7	81,7	80,3	78,1	75,6	75,2	70,6
	1102	82,9	81	82,8	81,1	79,3	76,9	76,5	72
	1302	84,1	81,3	83,7	81,9	80,3	78,1	77,8	73,4
	1292	84,6	84,8	87,3	83,9	83,3	77,4	76,3	71,7
	1472	87,2	86,7	89,6	84,9	86,2	80,1	79	74,8
	1662	88,8	88,3	91,1	85,7	87,8	81,8	80,7	76,7
	1992	82,5	90,5	84,6	85,2	78,2	76,5	74	67,9
	2322	83,9	92,2	85	86,7	79,6	78	75,6	69,5
	2492	85,5	94,1	85,3	88,8	81,1	79,6	77,3	71,3
	2802	88,1	96,9	87	90,4	84,3	82,1	80,1	74,4
	3102	88,3	96,1	89,7	91,2	83,6	82,6	79,8	73,6
	3662	92,2	100,7	91,1	95	87,5	86,6	84,1	78,1

The values indicated for sound power are taken from suppliers' literature

(1) Air outlet

(2) Air inlet

ROOF-TOP - R407C

SOUND LEVELS FOR INLET AND OUTLET AIR FANS

Sound level for centrifugal fans – standard airflow – 2M

Octave band (Hz) / Sound power level (dB(A))

			63	125	250	500	1000	2000	4000	8000
Size - Outlet air fan – Sound power level dB(A) (1)	572	84	87,7	86,6	82,8	79,8	77,5	77	75,1	68,3
	692	86,7	88	87,3	85	82,6	80,4	79,7	78,1	71,6
	842	89,6	89,1	89,6	87,2	85,3	83,3	82,4	81,3	75,3
	812	84,6	95,9	90,8	83,9	82,9	77	75	71,4	67
	992	86,5	97,2	92,8	85,9	84,5	79,1	76,9	73,8	69,2
	1102	87,3	97,8	93,7	86,7	85,2	80	77,7	74,8	70,2
	1302	88,4	98,6	94,9	88	86,2	81,2	78,6	76,1	71,4
	1292	87,5	103,9	95,2	86,2	85,6	78,9	76,5	72,9	68,2
	1472	89,6	103	97,4	88	88,1	81,3	79	75,5	71
	1662	91,3	104,3	99,6	89,6	89,7	83	80,5	77,3	73
	1992	87,3	98,5	93,8	88,5	85,7	78,8	76,9	71,7	66,1
	2322	88,7	99,7	95,6	89,6	87,3	80	78,3	73,3	67,6
	2492	90	100,9	96,8	90,6	88,8	81	79,5	74,6	68,9
	2802	92,2	102,8	99,1	92,2	91,4	82,8	81,5	76,9	71,2
	3102	94,1	105,1	101,2	95,2	92,5	85,4	83,6	78,5	72,9
	3662	97,6	108,1	105	97,9	96,6	88,5	87	82,3	76,6
Size - Inlet air fan – Sound power level dB(A) (2)	572	80,8	79,8	79,2	77,5	76,6	74,7	74,7	71,7	65,3
	692	84	80,9	80,5	79,6	79,7	77,7	77,9	75,5	69,4
	842	87,4	82,6	82,1	81,7	83,1	80,8	81,2	79,5	73,9
	812	80,6	82,1	83,4	79,7	77,9	74,4	73,2	68,7	63,7
	992	82,6	82,7	84,2	80,9	79,9	76,3	75,5	71,2	66,4
	1102	83,5	83,1	84,7	81,5	80,9	77,2	76,5	72,3	67,6
	1302	84,3	83,4	85,1	81,9	81,7	78	77,3	73,3	68,6
	1292	85,1	87,3	88,5	83,2	84,3	77,9	76,3	72	67,1
	1472	87,7	87,5	90,3	84,3	87,3	80,3	78,8	74,7	70,1
	1662	89,2	87,3	91,4	84,8	89,1	81,7	80,3	76,3	71,9
	1992	83,6	90,6	84,7	86,5	80,8	76,9	74,6	68,8	63,9
	2322	84,9	92,3	86,4	87,2	82,3	78,1	76,1	70,4	65,2
	2492	86,2	94,2	88,1	87,9	83,7	79,5	77,6	72	66,7
	2802	88,7	97,1	90,5	89,5	86,6	81,9	80,3	74,9	69,4
	3102	89	96,9	90,4	92,2	84,8	82,9	80,3	74,3	69,5
	3662	92,7	101,3	93,2	95,1	88,9	86,6	84,5	78,7	73,5

The values indicated for sound power are taken from suppliers' literature

(1) Air outlet

(2) Air inlet

Hot water coil – Heating performances

Standard airflow

Difference between coil IN/OUT water temperature (°C)

Size / Coil Rows		20			15			10		
		Qt	Qw	Dp	Qt	Qw	Dp	Qt	Qw	Dp
572	1R	57,8	2,49	21	55,6	3,19	35	53,5	4,6	73
	2R	98,9	4,25	23	95,1	5,45	37	91,5	7,87	78
	3R	129	5,55	17	124	7,11	28	119	10,3	58
692	1R	64	2,75	26	61,5	3,53	43	59,1	5,08	89
	2R	109	4,7	28	105	6,03	46	101	8,7	95
	3R	143	6,13	21	137	7,86	34	132	11,3	71
842	1R	69,6	2,99	31	66,9	3,84	51	64,4	5,53	105
	2R	119	5,12	33	114	6,56	54	110	9,46	112
	3R	155	6,67	25	149	8,56	41	144	12,3	85
812	1R	83,4	3,58	26	80,2	4,6	42	77,1	6,63	88
	2R	143	6,13	32	137	7,86	53	132	11,3	111
	3R	186	7,99	34	179	10,2	55	172	14,8	115
992	1R	88,9	3,82	29	85,5	4,9	48	82,2	7,07	100
	2R	152	6,54	37	146	8,39	61	141	12,1	126
	3R	198	8,53	38	191	10,9	63	183	15,8	131
1102	1R	91,6	3,94	31	88,1	5,05	51	84,7	7,29	107
	2R	157	6,74	39	151	8,64	64	145	12,5	134
	3R	204	8,79	41	196	11,3	67	189	16,2	139
1302	1R	94,3	4,05	33	90,6	5,2	54	87,1	7,49	113
	2R	161	6,93	41	155	8,89	68	149	12,8	141
	3R	210	9,04	43	202	11,6	70	194	16,7	147
1292	1R	131	5,62	38	126	7,2	63	121	10,4	131
	2R	223	9,6	37	215	12,3	61	206	17,8	126
	3R	291	12,5	46	280	16,1	76	279	23,9	158
1472	1R	139	5,98	44	134	7,66	72	129	11,1	149
	2R	238	10,2	42	229	13,1	69	220	18,9	143
	3R	310	13,3	53	298	17,1	86	287	24,6	180
1662	1R	144	6,21	47	139	7,96	77	133	11,5	161
	2R	247	10,6	45	237	13,6	74	228	19,6	154
	3R	322	13,8	57	310	17,7	93	298	25,6	194
1992	1R	178	7,65	44	171	9,81	73	165	14,2	152
	2R	304	13,1	53	293	16,8	87	281	24,2	180
	3R	397	17,1	37	382	21,9	60	367	31,6	126
2322	1R	184	8	48	177	8	78	170	7	163
	2R	315	14	57	303	13	93	291	13	193
	3R	411	18	39	395	17	65	380	16	135
2492	1R	192	8,24	51	184	10,6	85	177	15,2	176
	2R	328	14,1	61	315	18,1	100	303	26	209
	3R	427	18,4	43	411	23,6	70	395	34	145
2802	1R	204	8,79	59	197	11,27	96	189	16,25	200
	2R	350	15	43	336	19,27	70	323	27,79	146
	3R	456	19,6	48	438	25,13	80	421	36,24	166
3102	1R	214	9,19	50	206	11,8	82	198	17	171
	2R	365	15,7	45	351	20,1	75	338	29,1	155
	3R	477	20,5	52	458	26,3	85	441	37,9	177
3662	1R	236	10,2	49	227	13	80	218	18,8	167
	2R	404	17,4	56	389	22,3	91	374	32,1	190
	3R	527	22,7	63	507	29	104	487	41,9	217

Qt = heating capacity
Qw = water flow (mc/h)
Dp = pressure drop of the coil including 3-way valve

ROOF-TOP - R407C

PACKAGED WATER TO AIR ROOF-TOP UNITS
WITH SCROLL COMPRESSORS



RTR.W 1662 3S.K



RTR...W.K – RTP...W.K Series

2 refrigerant circuits - Cooling capacities from 70 to 474 kW

The units of this range have been conceived to be extremely flexible and to offer a wide range of custom-made options.

They are direct expansion and packaged water to air units, suitable for outdoor and indoor installation and for water source systems, realized with two independent cooling circuits, designed for air conditioning of quite large areas, pre-arranged to be connected to the air distribution ducts.

They represent, therefore, both from the performance and the economical points of view, the ideal solution for the summer cooling and the winter heating of supermarkets, commercial centres, exhibition halls, restaurants, hospital, facilities of food production and conservation and laboratories, where a water source system is present.

The available versions are the following:

RTR...W.K only cooling

RTP...W.K cycle inversion heat pump

Depending on the different air treatment requests, the units can be realized in the following three configurations, better indicated in the following pages:

2S ... mixing of re-circulating and external air (2 dampers)

This configuration allows the mixing between the treated and the external air. There is an adjustable damper on the external air inlet for a correct mixing; the damper is pre-arranged for motorization. Usually this damper is ducted; on the contrary, it is possible, on demand, to supply a weatherproof protection. On the ambient air inlet there is a damper, also pre-arranged for motorization. The treated air flow is assured by the roof-top discharge fans, while the eventual exhaust from the ambient, so to avoid overpressure problems, must be provided externally to our unit.

3S ... mixing of re-circulating and fresh air and exhaust of the exceeding internal air through a suitable fan (3 dampers)

The version 3S is similar to the previous one, with an additional section and centrifugal fan, assuring the correct circulation of the inlet air. There is therefore no need to take out air from the ambient. The unit is provided with two dampers for the exhaust of the foul air and for the inlet of the fresh air, plus a third internal damper for the re-circulating air. The three dampers are co-ordinately hand controlled so to make possible the operation with all re-circulating air, with a mixing of re-circulating and external air or with all external air and total exhaust of the ambient air. The control of the dampers can be managed by an external signal

0-10V, or on demand, according to the thermo-hygrometric conditions (free-cooling operation).

TR ... all re-circulating air (no mixing between re-circulating and external air)

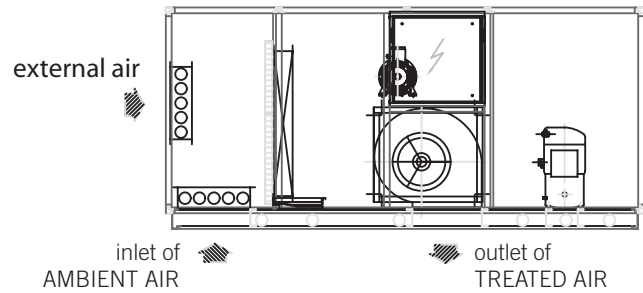
This is the basic version on which the 2S and 3S versions are based. The unit is pre-arranged for the air inlet directly from ambient.

Operating limits (standard unit):

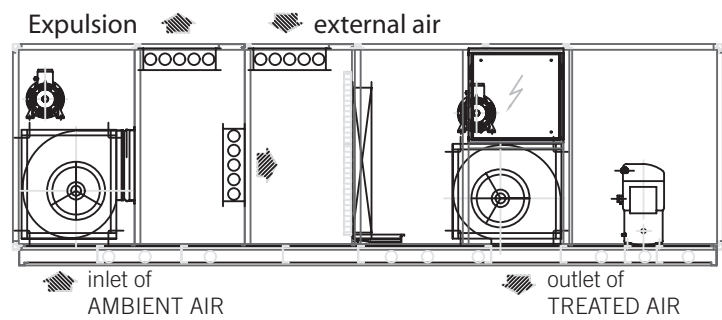
RTR.W - AIR from 20 to 42°C - WATER from 25 to 40°C

RTP.W - SUMMER: air from 20 to 42°C - WATER from 25 to 40°C; **WINTER :** AIR from 15 to -10°C - WATER from 5 to 17°C

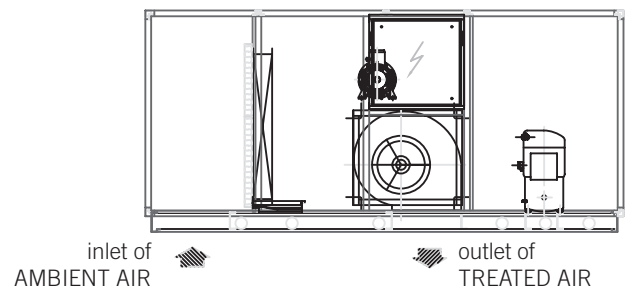
Version "2S"
 Operation with possibility of mixing both recirculating and external air through regulation dampers.



Version "3S"
 Operation with possibility of mixing and expulsion of recirculating air. Inlet fan section and regulation dampers.



Version "TR"
 Operation with all re-circulating air



ROOF-TOP - R407C

PACKAGED WATER TO AIR ROOF-TOP UNITS

WITH SCROLL COMPRESSORS

Main components:

Structure made of a base-frame in carbon steel profiles, protected against corrosion by an epoxy powder primer, kiln-polymerized, painted with polyester powder.

The structural frame is made in aluminium profiles and complete with aluminium panels; the internal sheet plates, between the different sections, are made of galvanized steel plate.

The external panels of the sections crossed by the treated air are of sandwich type with the internal surface in galvanized steel plate, insulated by a high-density foam polyurethane sheet. The parts of the base-frame and the internal steel plates licked by the treated air are thermally insulated with close-cell insulating material.

The external panels can be easily dismantled, so to allow the access to all the in-built components. The customer can access to the main components of the cooling circuits, to the air filters and to the electrical board through hinged doors and ¼ turn closures, so to make the maintenance operations easier.

High-efficiency scroll **compressor** (COP 3.37 under ARI conditions), with low sound level, internal heat protection, installed on rubber vibration dampers, supplied with crankcase heater when necessary.

Being 2 circuit units, in case of problem on one of the circuit, the 50% operation of the unit is anyway granted.

Air treatment coils made in copper pipes suitable for refrigerating liquids and high efficiency aluminium fins. There is a stainless steel drip pan for condensing coil.

Water cooled plate exchangers made in AISI 316L stainless steel, vacuum weld-brazed in oven with pure copper at 99,9%. In the case the exchangers should work as evaporators, they are thermally insulated with close-cell anti-condensing material.

Filtering section made of washable pleated filters in polyester with G4 metal frame (in conformity with EN779:2002 standard); the filtering cells are easily removable, through a hinged opening door, for the periodical cleaning and replacement operation.

Air discharge fan section with double-suction forward centrifugal fans, statically and dynamically balanced, installed on rubber-type vibration dampers. The fans are driven, through belt and pulley transmissions, by 4-pole tri-phase electrical motors on slides; the motor pulley is of variable diameter type. It is also provided with a device switching off the unit in case of accidental stop of the fan.

The units are realized with **two cooling circuits** to increase their reliability and to adjust the cooling capacity to the real requirements, keeping a high energy efficiency. Each circuit is made by a thermostatic expansion valve with external equalizer, liquid sight glass, safety valve, high and low pressure switches, high and low pressure gauges; in case of heat pump version, besides the above components, there are also a liquid receiver with shut-off valve, an additional thermostatic valve for winter operation, the 4-way valve for the cycle inversion and check valves on the liquid line.

Electrical board compliant to CE standard, complete with lock-door main switch, fuses for compressors, remote control switches, protection switches for the centrifugal fans motor, low tension auxiliary circuit and terminal board.

All units are provided with electronic **microprocessor** so to automatically manage all the functions of control, status alarm and diagnostics.

The units are supplied complete with R407C refrigerant charge and non-freezing oil.

Before delivery, all units are factory tested.

The units are made in conformity with the European standards in force (73/23/CE – Low tension Directive, 89/336/CE – Electromagnetic compatibility Directive, 97/23/CE – PED Directive and 8/37/CE – Machine Directive).

Accessories

1M-2M Centrifugal fans with higher available pressure: in case of ducts with high pressure drops, it is necessary to increase the available pressure to the inlet and outlet centrifugal fans, increasing the power of the electrical motor and consequently adjusting the transmission.

AF Clogged filters alarm: differential pressure switch detecting an excessive pressure drop on the air filters due to their dirtiness; the control system of the unit displays the problem, without anyway switching off the unit.

AFL Smoke alarm: in case of smoke, detected by an optical sensor, the unit is switched off and the eventual motorized dampers will be suitably positioned.

BC Hot water heating coil: coil with copper pipes, aluminium fins and copper manifolds, used for the winter heating. The coil is fed by external hot water through a suitable 3-way mixing valve, controlled by the microprocessor.

BC1 Water post-heating coil: coil with copper pipes, aluminium fins and copper manifolds, placed afterwards the evaporating coil; this coil is used to keep the air temperature within the requested value, when the evaporator is used to lower the value of the ambient relative humidity. The coil is fed by external hot water through a suitable 3-way mixing valve, controlled by the microprocessor.

BG Hot gas post-heating coil: coil with copper pipes, aluminium fins and copper manifolds; this coil is used to re-adjust the air temperature to the requested value, when the evaporator is used to lower the value of the ambient relative humidity. The coil is supplied by the hot gas coming out from the compressor, through a solenoid valve controlled by the microprocessor, therefore there is no need for external heating sources.

F Free cooling operation: on the base of the comparison between the internal and the external temperature, the microprocessor controls the motorized dampers, so to use, in the best way, the energy in the external air to satisfy the heating loads. In this way, the working time of the compressors and of the external fans is remarkably reduced and, as a consequence, also the electrical consumption. On demand, it is possible an enthalpy control of free-cooling, so to use the external air for controlling the internal relative humidity, when possible. In case the unit is also equipped with heat recovery, the standard version will be provided with 3 dampers. On demand, it is possible to supply a 5 damper version (to be selected on purpose).

F5 F5 Pleated filters: glass fibre washable pleated filters with F5 metal frame (in conformity with EN779:2002). The filters are placed at the inlet of the air treatment coil, instead of the standard G4 filters. On request, so not to have high pressure drops, it is possible to have G4 or F5 filtering cells with a thickness of 98 mm, instead of 48 mm as per standard units.

FT High-efficiency bag filters: Rigid bag filters with filtering efficiency F7 (in conformity with EN779:2002), complete with G4 pre-filters (in conformity with EN779:2002). The filters are placed at the inlet of the air treatment coil, so to assure a high filtering efficiency, without too high pressure drops. The length of the unit will increase of 500 mm.

H Humidifier: steam production equipment of immersed electrode type, installed inside the unit and controlled by the microprocessor on a ON/OFF basis, so to keep, when necessary, the value of the treated air relative humidity within the pre-set limits. The steam produced by this equipment is distributed in the air through a suitable diffuser.

IH RS 485 serial interface: electronic card allowing the connection of the unit to a supervision system, so to completely control it from a remote working station. On demand, it is possible to connect the unit to supervision systems with different communication protocols.

MP	Oversized microprocessor: compared to the standard microprocessor, it allows a multi-language display reading, a more detailed description of parameters, the possibility to manage up to 8 units, to manage non standard communication protocols, a better access to the program, to manage free-cooling units (already included in the units with option F).	RC	Cross-flow heat recovery: cross-flow static heat exchanger with aluminium plates, installed in a suitable section of the unit, so to partially allow the transfer to the fresh air of the heating load present in the exhaust air, increasing the energy efficiency of the unit. The exchanger has no moving components and therefore there is no energy consumption: the two air flows involved are hermetically divided and therefore there is no possibility of mixing. The condensing water is collected in drain pans in stainless steel and externally discharged. A by-pass damper is positioned side by side to the heat recovery. On demand, the heat recovery section can be realized in the 5 dampers version (please get in touch with our Sales Dept.)
MS	Motorized dampers: motor controlled by an external 0-10V signal, if not differently specified, when the standard version foresees manual dampers (already included in the units with option F).	RE	Electrical post-heating coil: electrical heaters of candle type with carbon steel fins, placed after the evaporating coil; the electrical heaters are used to re-adjust the air temperature to the requested value, when the evaporator is used to lower the relative humidity in the ambient. The coil is supplied by the electrical board of the units and it is controlled by the microprocessor on a several step basis.
MTB	Heating section with gas fired burner: additional in-built section, where one or more heating module of forced draft type are installed, each made of a gas fired burner and an air/smokes steel exchanger. This module will heat the air to be introduced in the ambient, allowing the air to lick the external surface of the firebox and the pipes of the exchanger. For the heat pump version this module can be used as an additional heating section or, for an only cooling unit, as an alternative to the heat pump itself. This section is realized in conformity with the regulations in force.	VP	Pressostatic valve: device for the regulation of the condensing pressure, through the control of the plate condenser water flow. In case of cooling operation, the automatic valve reduces the water flow when decreasing the condensing pressure, so to ensure suitable working conditions also at a water temperature lower than the nominal one. For the heat pump units, this option must be installed with VSW in by-pass
MTC	Heating section with boiler: additional in-built section, where one or more boilers of watertight condensing type are installed, producing hot water necessary to supply, through a close circuit, a heating coil. The water circuit is complete with circulator, non return and check valves. This section is realized in conformity with the regulations in force.	VS	Solenoid valve: electro-valve for the liquid refrigerant at the compressor's stop.
PA	Rubber-type vibration dampers: bell-shaped vibration dampers supports for insulating the unit (supplied in kit), made of base and bell in galvanized steel and natural rubber mixture.	VSW	Water solenoid valve: electro-valve stopping the water circulation on the plate exchanger, when the compressor switches off. In the case of heat pumps units provided with pressostatic valve (VP), it is necessary to order this option (so to by-pass the pressostatic valve in the winter operation).
PF	Water differential switch: it stops the compressor in the case the difference between the inlet and outlet water pressure from the plate exchanger is below a fixed value, indicating that the water flow is lower than the foreseen value		
PM	Spring-type vibration dampers: spring-type vibration dampers support, for insulating the unit (supplied in kit), mainly indicated for installation in difficult and aggressive environments. Made of two steel plates containing a suitable quantity of harmonic steel springs.		
PQ	Remote microprocessor: remote terminal, allowing to display the temperature and humidity values detected by probes, the alarm digital inputs, the outputs and the remote ON/OFF of the unit, to change and program of the parameters, the sound signal and the display of the present alarms.		
RA	Anti-freeze heating coil: electrical heating coil with thermostat to protect the plate exchanger from freezing, in case of compressors' stop in the period of low ambient temperatures		

ROOF-TOP - R407C

PACKAGED WATER TO AIR ROOF-TOP UNITS

WITH SCROLL COMPRESSORS

RTR.W - RTP....W K Technical data with refrigerant R407C

MODEL	RTR / RTP	572 K	692 K	842 K	812 K	992 K	1102 K	1302 K	1292 K	1472 K	1662 K	1992 K	2322 K	2492 K	2802 K	3102 K	3662 K	
MODEL CENTRIFUGAL EXHAUST FANS																		
Quantity	n	1																
Standard air flow	mc/h	11.000	13.200	15.400	17.600	19.800	20.900	22.000	27.500	30.800	33.000	38.500	41000	44.000	49.500	55.000	66.000	
Standard available pressure	Pa	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	
Rotation speed	rpm	429	466	508	438	470	486	503	443	479	504	313	325	339	366	288	324	
Input power	kW	1,5	2,2	3	2,2	3	3	4	5,5	7,5	7,5	5,5	5,5	7,5	11	11	15	
Absorbed current	A	4	5	7	5	7	7	9	12	15	15	12	12	15	22	22	29	
Motor Weight	kg	14,4	19,2	22,4	19,2	22,4	22,4	30,4	41,9	51	51	41,9	41,9	51	88,5	88,5	107	
Sound pressure level STD. (1)	dB(A)	71	73	76	71	72	74	75	74	76	77	74	76	78	80	80	83	
Available pressure - opt. 1M	Pa	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	
Rotation speed	rpm	551	572	602	533	555	569	581	512	544	564	378	388	398	421	342	371	
Input power	kW	1,5	2,2	3	3	4	4	5,5	7,5	7,5	11	7,5	7,5	11	11	15	15	
Absorbed current	A	4	5	7	7	9	9	12	15	15	22	15	15	22	22	22	29	
Motor Weight	kg	14,4	19,2	22,4	22,4	30,4	30,4	41,9	51	51	88,5	51	51	88,5	88,5	88,5	107	
Sound pressure level 1M (1)	dB(A)	71	73	76	72	73	74	75	74	76	77	75	77	78	80	81	83	
Available pressure - opt. 2M	Pa	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	
Rotation speed	rpm	662	672	692	625	638	650	657	580	606	622	439	447	453	473	393	416	
Input power	kW	2,2	3	4	4	5,5	5,5	5,5	7,5	11	11	11	11	11	15	15	18,5	
Absorbed current	A	5	7	9	9	12	12	12	15	22	22	22	22	22	29	29	40	
Motor Weight	kg	19,2	22,4	30,4	30,4	41,9	41,9	41,9	51	88,5	88,5	88,5	88,5	88,5	107	107	121	
Sound pressure level 2M (1)	dB(A)	71	73	76	72	73	74	76	74	76	78	75	77	78	80	81	84	
ELECTRICAL DATA																		
Standard available pressure																		
Max absorbed current	A	49	56	70	69	83	99	107	115	136	146	162	180	208	237	270	336	
Total inrush current	A	152	161	210	209	249	202	291	220	254	286	328	364	392	457	490	584	
Available pressure 1M																		
Max absorbed current	A	49	56	73	70	85	105	109	115	129	153	166	190	215	248	270	336	
Total inrush current	A	152	161	213	210	251	208	293	220	247	293	332	374	399	468	490	584	
Available pressure 2M																		
Max absorbed current	A	52	60	75	75	91	107	116	126	143	159	179	197	215	255	279	359	
Inrush current	A	155	165	215	215	257	210	300	231	261	299	345	381	399	475	499	607	
Power supply	400 V / 3ph / 50 Hz +T +N																	
Dimensions																		
Lunghezza	mm	4.900	4.900	4.900	5.700	5.700	5.700	5.700	6.800	6.800	6.800	8.300	8.300	8.300	8.300	8.300	8.300	
Width	mm	2.100	2.100	2.100	2.100	2.100	2.100	2.100	2.300	2.300	2.300	2.300	2.300	2.300	2.300	2.300	2.300	
Height	mm	1.675	1.675	1.675	1.750	1.750	1.750	1.750	2.100	2.100	2.100	2.500	2.500	2.500	2.500	2.500	2.500	
Weight RTR	kg	1.137	1.168	1.209	1.389	1.489	1.638	1.560	2.130	2.255	2.334	2.927	3.022	3.074	3.239	3.380	3.540	
Weight RTP	kg	1.188	1.221	1.263	1.448	1.553	1.710	1.627	2.232	2.364	2.447	3.050	3.190	3.244	3.376	3.524	3.692	

(1) Average value estimated at 1 m from the unit in free field, according to UNI EN 3746, with ducted outlet and exhaust fans

ROOF-TOP - R407C

SOUND LEVELS FOR INLET AND OUTLET AIR FANS

Sound level for centrifugal fans – standard airflow – standard available pressure

Octave band (Hz) / Sound power level (dB(A))

			63	125	250	500	1000	2000	4000	8000
Size - Outlet air fan – Sound power level dB(A) (1)	572	81,6	82,9	79,8	78,8	77,7	75,5	75,6	71,5	63,6
	692	85,5	85,4	83	82,2	81,8	79,2	79,3	76,4	69,1
	842	89,1	87,8	86	85,2	85,5	82,5	82,5	80,7	74,2
	812	80,7	88,6	85,9	80,6	77,4	74	73	68,3	63,3
	992	83,4	91,4	88,6	82,6	80,5	76,5	75,5	71,2	66,4
	1102	84,5	92,6	89,6	83,4	81,9	77,6	76,6	72,6	67,8
	1302	85,9	94,6	91	84,4	83,6	78,8	77,7	74	69,3
	1292	85,7	94	92	84,7	84,4	77,9	76,4	72	67
	1472	88,4	95,5	94,4	85,9	87,7	80,4	78,8	74,7	70,1
	1662	90,2	98	96,6	87,3	89,6	82,2	80,3	76,6	72,1
	1992	84,2	96,9	87,4	87,3	80,8	76,9	74,5	68,8	63,9
	2322	85,0	98,7	89,7	88,4	83,5	78,2	76,2	70,5	65,3
	2492	87,8	100,7	92	89,5	85,9	79,7	78	72,4	67
	2802	90,5	103,8	95,6	91,4	88,9	82,1	80,7	75,5	69,9
	3102	91,9	103,9	96,1	94,3	89,8	83,9	81,8	76,2	70,9
	3662	95,9	107,4	101,2	97,1	94,8	87,1	85,6	80,4	74,8
Size - Inlet air fan – Sound power level dB(A) (2)	572	80	74,1	73,4	76	75,2	74,4	74,3	70,3	63,3
	692	84,3	78	77,3	79	79	78,4	78,7	75,6	69,2
	842	87,7	81,8	80,7	81,3	82,1	81,5	82,2	79,6	74,1
	812	78,9	79	76,5	78	74,7	73,5	72,4	67,7	63,1
	992	81,7	81,6	79	80,2	77,4	75,8	75,6	70,8	66,5
	1102	82,9	82,5	80,4	81,1	78,6	76,9	77	72,2	68
	1302	84,1	83,3	81,9	82	79,8	78	78,2	73,5	69,3
	1292	84,2	87,2	84,9	84	81,3	77,9	76,8	72,3	67,3
	1472	87	88,9	88,8	85,3	84,7	80,5	79,7	75,3	70,6
	1662	88,7	90,1	91	86,1	86,8	82,1	81,4	77,2	72,6
	1992	82,1	89,6	82,7	84,4	77,3	76,9	74	67,6	63
	2322	83,6	91,2	83,8	85,2	78,9	78,5	75,8	69,5	64,9
	2492	85,3	92,9	85,1	86,1	80,7	80,3	77,8	71,7	67
	2802	88	95,7	87	88	83,5	83	80,8	75,5	70,3
	3102	87,9	93,5	89	88,7	83,7	83	80	73,6	68,9
	3662	92,1	99,2	92,3	91,8	87,6	87,3	84,8	78,6	74

The values indicated for sound power are taken from suppliers' literature

(1) Air outlet

(2) Air inlet

Sound level for centrifugal fans – standard airflow – 1M

Octave band (Hz) / Sound power level (dB(A))

		63	125	250	500	1000	2000	4000	8000
Size - Outlet air fan – Sound power level dB(A) (1)	572	82,5	85	82,8	80,6	78,4	76,2	73,1	65,7
	692	85,8	86,7	85,2	83,5	81,9	79,2	77,1	70,2
	842	89,1	88	87,8	86	85,1	82,8	80,7	74,5
	812	82,6	92,7	88,8	82,3	80,1	75,5	74	69,8
	992	84,7	95,1	90,8	83,8	82,5	77,5	76	72,2
	1102	85,7	96,1	91,6	84,5	83,5	78,4	76,9	73,2
	1302	86,9	97,3	93	86	84,7	79,8	77,9	74,6
	1292	86,5	98,7	93,2	84,9	85,4	78,4	76,4	72,3
	1472	88,9	99,2	95,6	86,7	88	80,8	78,8	74,9
	1662	90,5	100,8	97,7	88,5	89,5	82,5	80,3	76,8
	1992	85,8	97,8	90,3	88	84	77,7	75,8	70,1
	2322	88,1	99,5	94,2	89,3	86,8	79,5	77,8	72,6
	2492	88,7	100,3	93,9	90	87,5	80	78,5	73,2
	2802	91,1	102,6	96,9	91,8	90,2	82,1	80,8	75,9
	3102	93,1	104,6	98,9	94,7	91,4	84,7	82,9	77,4
	3662	96,8	107,8	103,1	97,4	95,7	87,8	86,3	81,4
Size - Inlet air fan – Sound power level dB(A) (2)	572	80	78,1	76,2	75,5	75,9	74	74,2	70,3
	692	84,1	79,9	78,4	78,4	80	77,7	78,4	75,3
	842	87,3	81,5	80,3	80,7	83,2	80,6	81,4	79,1
	812	79,2	80	79,7	78,6	75,8	73,1	72,4	67,7
	992	81,7	80,7	81,7	80,3	78,1	75,6	75,2	70,6
	1102	82,9	81	82,8	81,1	79,3	76,9	76,5	72
	1302	84,1	81,3	83,7	81,9	80,3	78,1	77,8	73,4
	1292	84,6	84,8	87,3	83,9	83,3	77,4	76,3	71,7
	1472	87,2	86,7	89,6	84,9	86,2	80,1	79	74,8
	1662	88,8	88,3	91,1	85,7	87,8	81,8	80,7	76,7
	1992	82,5	90,5	84,6	85,2	78,2	76,5	74	67,9
	2322	83,9	92,2	85	86,7	79,6	78	75,6	69,5
	2492	85,5	94,1	85,3	88,8	81,1	79,6	77,3	71,3
	2802	88,1	96,9	87	90,4	84,3	82,1	80,1	74,4
	3102	88,3	96,1	89,7	91,2	83,6	82,6	79,8	73,6
	3662	92,2	100,7	91,1	95	87,5	86,6	84,1	78,1

The values indicated for sound power are taken from suppliers' literature

(1) Air outlet

(2) Air inlet

ROOF-TOP - R407C

SOUND LEVELS FOR INLET AND OUTLET AIR FANS

Sound level for centrifugal fans – standard airflow – 2M

Octave band (Hz) / Sound power level (dB(A))

			63	125	250	500	1000	2000	4000	8000
Size - Outlet air fan – Sound power level dB(A) (1)	572	84	87,7	86,6	82,8	79,8	77,5	77	75,1	68,3
	692	86,7	88	87,3	85	82,6	80,4	79,7	78,1	71,6
	842	89,6	89,1	89,6	87,2	85,3	83,3	82,4	81,3	75,3
	812	84,6	95,9	90,8	83,9	82,9	77	75	71,4	67
	992	86,5	97,2	92,8	85,9	84,5	79,1	76,9	73,8	69,2
	1102	87,3	97,8	93,7	86,7	85,2	80	77,7	74,8	70,2
	1302	88,4	98,6	94,9	88	86,2	81,2	78,6	76,1	71,4
	1292	87,5	103,9	95,2	86,2	85,6	78,9	76,5	72,9	68,2
	1472	89,6	103	97,4	88	88,1	81,3	79	75,5	71
	1662	91,3	104,3	99,6	89,6	89,7	83	80,5	77,3	73
	1992	87,3	98,5	93,8	88,5	85,7	78,8	76,9	71,7	66,1
	2322	88,7	99,7	95,6	89,6	87,3	80	78,3	73,3	67,6
	2492	90	100,9	96,8	90,6	88,8	81	79,5	74,6	68,9
	2802	92,2	102,8	99,1	92,2	91,4	82,8	81,5	76,9	71,2
	3102	94,1	105,1	101,2	95,2	92,5	85,4	83,6	78,5	72,9
	3662	97,6	108,1	105	97,9	96,6	88,5	87	82,3	76,6
Size - Inlet air fan – Sound power level dB(A) (2)	572	80,8	79,8	79,2	77,5	76,6	74,7	74,7	71,7	65,3
	692	84	80,9	80,5	79,6	79,7	77,7	77,9	75,5	69,4
	842	87,4	82,6	82,1	81,7	83,1	80,8	81,2	79,5	73,9
	812	80,6	82,1	83,4	79,7	77,9	74,4	73,2	68,7	63,7
	992	82,6	82,7	84,2	80,9	79,9	76,3	75,5	71,2	66,4
	1102	83,5	83,1	84,7	81,5	80,9	77,2	76,5	72,3	67,6
	1302	84,3	83,4	85,1	81,9	81,7	78	77,3	73,3	68,6
	1292	85,1	87,3	88,5	83,2	84,3	77,9	76,3	72	67,1
	1472	87,7	87,5	90,3	84,3	87,3	80,3	78,8	74,7	70,1
	1662	89,2	87,3	91,4	84,8	89,1	81,7	80,3	76,3	71,9
	1992	83,6	90,6	84,7	86,5	80,8	76,9	74,6	68,8	63,9
	2322	84,9	92,3	86,4	87,2	82,3	78,1	76,1	70,4	65,2
	2492	86,2	94,2	88,1	87,9	83,7	79,5	77,6	72	66,7
	2802	88,7	97,1	90,5	89,5	86,6	81,9	80,3	74,9	69,4
	3102	89	96,9	90,4	92,2	84,8	82,9	80,3	74,3	69,5
	3662	92,7	101,3	93,2	95,1	88,9	86,6	84,5	78,7	73,5

The values indicated for sound power are taken from suppliers' literature

(1) Air outlet

(2) Air inlet

Hot water coil – Heating performances

Standard airflow

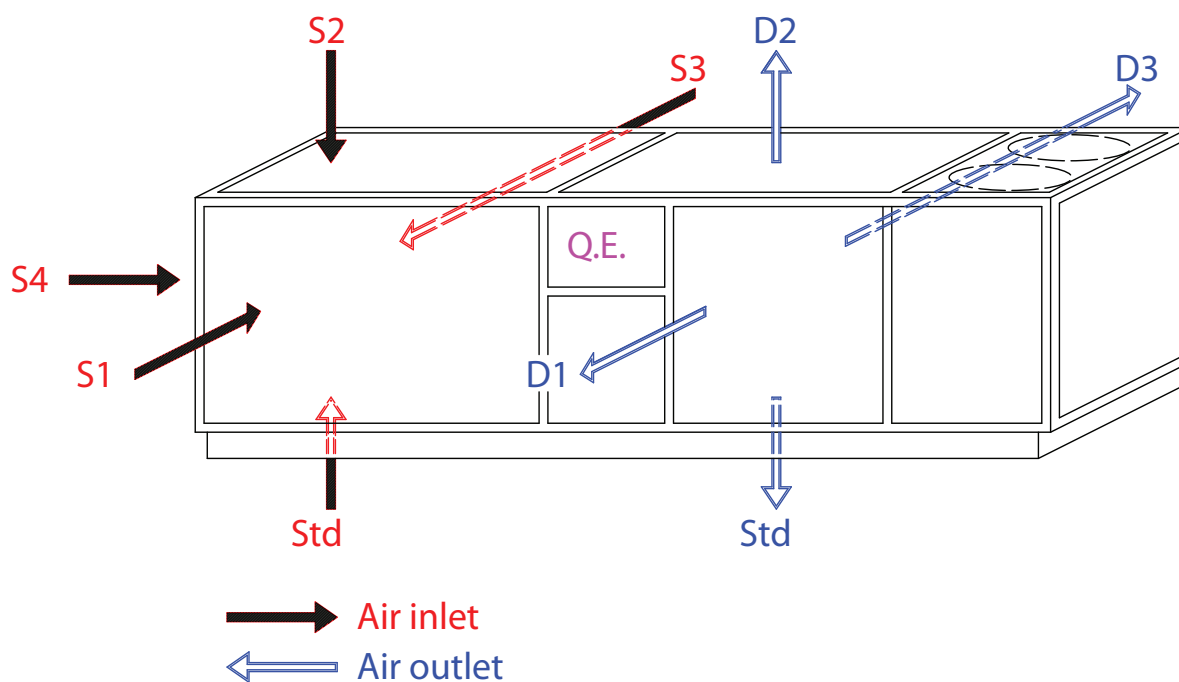
Difference between coil IN/OUT water temperature (°C)

Size / Coil Rows		20			15			10		
		Qt	Qw	Dp	Qt	Qw	Dp	Qt	Qw	Dp
572	1R	57,8	2,49	21	55,6	3,19	35	53,5	4,6	73
	2R	98,9	4,25	23	95,1	5,45	37	91,5	7,87	78
	3R	129	5,55	17	124	7,11	28	119	10,3	58
692	1R	64	2,75	26	61,5	3,53	43	59,1	5,08	89
	2R	109	4,7	28	105	6,03	46	101	8,7	95
	3R	143	6,13	21	137	7,86	34	132	11,3	71
842	1R	69,6	2,99	31	66,9	3,84	51	64,4	5,53	105
	2R	119	5,12	33	114	6,56	54	110	9,46	112
	3R	155	6,67	25	149	8,56	41	144	12,3	85
812	1R	83,4	3,58	26	80,2	4,6	42	77,1	6,63	88
	2R	143	6,13	32	137	7,86	53	132	11,3	111
	3R	186	7,99	34	179	10,2	55	172	14,8	115
992	1R	88,9	3,82	29	85,5	4,9	48	82,2	7,07	100
	2R	152	6,54	37	146	8,39	61	141	12,1	126
	3R	198	8,53	38	191	10,9	63	183	15,8	131
1102	1R	91,6	3,94	31	88,1	5,05	51	84,7	7,29	107
	2R	157	6,74	39	151	8,64	64	145	12,5	134
	3R	204	8,79	41	196	11,3	67	189	16,2	139
1302	1R	94,3	4,05	33	90,6	5,2	54	87,1	7,49	113
	2R	161	6,93	41	155	8,89	68	149	12,8	141
	3R	210	9,04	43	202	11,6	70	194	16,7	147
1292	1R	131	5,62	38	126	7,2	63	121	10,4	131
	2R	223	9,6	37	215	12,3	61	206	17,8	126
	3R	291	12,5	46	280	16,1	76	273	23,9	158
1472	1R	139	5,98	44	134	7,66	72	129	11,1	149
	2R	238	10,2	42	229	13,1	69	220	18,9	143
	3R	310	13,3	53	298	17,1	86	287	24,6	180
1662	1R	144	6,21	47	139	7,96	77	133	11,5	161
	2R	247	10,6	45	237	13,6	74	228	19,6	154
	3R	322	13,8	57	310	17,7	93	298	25,6	194
1992	1R	178	7,65	44	171	9,81	73	165	14,2	152
	2R	304	13,1	53	293	16,8	87	281	24,2	180
	3R	397	17,1	37	382	21,9	60	367	31,6	126
2322	1R	184	8	48	177	8	78	170	7	163
	2R	315	14	57	303	13	93	291	13	193
	3R	411	18	39	395	17	65	380	16	135
2492	1R	192	8,24	51	184	10,6	85	177	15,2	176
	2R	328	14,1	61	315	18,1	100	303	26	209
	3R	427	18,4	43	411	23,6	70	395	34	145
2802	1R	204	8,79	59	197	11,27	96	189	16,25	200
	2R	350	15	43	336	19,27	70	323	27,79	146
	3R	456	19,6	48	438	25,13	80	421	36,24	166
3102	1R	214	9,19	50	206	11,8	82	198	17	171
	2R	365	15,7	45	351	20,1	75	338	29,1	155
	3R	477	20,5	52	458	26,3	85	441	37,9	177
3662	1R	236	10,2	49	227	13	80	218	18,8	167
	2R	404	17,4	56	389	22,3	91	374	32,1	190
	3R	527	22,7	63	507	29	104	487	41,9	217

Qt = heating capacity
Qw = water flow (mc/h)
Dp = pressure drop of the coil including 3-way valve

ROOF TOP - R407C

AIR INLET AND OUTLET – POSSIBLE CONFIGURATIONS



In case of order, if not clearly indicated, the units will be supplied with air inlet and outlet from the bottom (Std).

Legenda

- D1** Air outlet in front of the unit
- D2** Air outlet on top of the unit
- D3** Air outlet on the back of the unit

- S1** Air inlet in front of the unit
- S2** Air inlet from the top of the unit
- S3** Air inlet from the back of the unit
- S4** Air inlet from the left side of the unit

Note

In case of D1 and D3, the length of the units could change.